



**Machine Taps**  
metric ISO-thread DIN 13

**Maschi a macchina**  
filettatura metrica ISO DIN 13

DIN 371

DIN 376



**DIN 371/376 Form A HSS-E Tol. ISO2/6H**

**M**

Nominal Diameter D	L 1	L 2	D 2	∅	Art.-No.
<b>DIN 371</b>					
M 2 x 0.4	45	8	2.8	2.1	37316
M 2.3 x 0.4	45	9	2.8	2.1	37318
M 2.5 x 0.45	50	9	2.8	2.1	37322
M 2.6 x 0.45	50	9	2.8	2.1	37324
M 3 x 0.5	56	11	3.5	2.7	37326
M 4 x 0.7	63	13	4.5	3.4	37330
M 5 x 0.8	70	16	6.0	4.9	37334
M 6 x 1.0	80	19	6.0	4.9	37338
M 8 x 1.25	90	22	8.0	6.2	37342
M 10 x 1.5	100	24	10.0	8.0	37346
<b>DIN 376</b>					
M 2 x 0.4	45	8	1.4	—	38316
M 3 x 0.5	56	11	2.2	—	38326
M 4 x 0.7	63	13	2.8	2.1	38330
M 5 x 0.8	70	16	3.5	2.7	38334
M 6 x 1.0	80	19	4.5	3.4	38338
M 8 x 1.25	90	22	6.0	4.9	38342
M 10 x 1.5	100	24	7.0	5.5	38346
M 12 x 1.75	110	29	9.0	7.0	38350
M 14 x 2.0	110	30	11.0	9.0	38354
M 16 x 2.0	110	32	12.0	9.0	38358
M 18 x 2.5	125	34	14.0	11.0	38362
M 20 x 2.5	140	34	16.0	12.0	38366
M 22 x 2.5	140	34	18.0	14.5	38370
M 24 x 3.0	160	38	18.0	14.5	38374
M 27 x 3.0	160	38	20.0	16.0	38376
M 30 x 3.5	180	45	22.0	18.0	38378

**SET**

M 3 - 12	M 3-4-5-6-8-10 (DIN 371), M 12 (DIN 376)	47813
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**Application:**

**for general use**

- non abrasive material up to 900 N/mm<sup>2</sup>
- unalloyed and low alloyed steel
- for through holes

**Applicazione:**

**per uso universale**

- Materiali con buona trucidibilità fino a R 900 N/mm<sup>2</sup>
- Acciaio non legati e scarsamente legati
- per fori passanti

